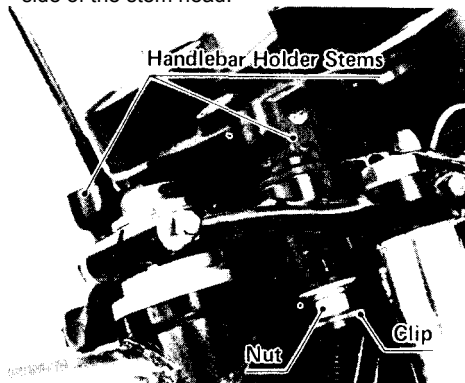


## DISASSEMBLY 97

- To remove the clutch lever, loosen the clutch lever bolt, cut off the left handlegrip, which is bonded to the handlebar, and slide off the clutch lever.
- Remove the clip, nut, lock washer, and flat washer from each handlebar holder stem, and remove the handlebar holder and rubber dampers (2) from each side of the stem head.

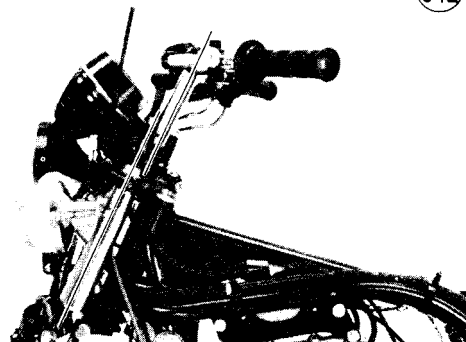


- Install the light switch.
- Strap both the light switch wiring harness and the engine stop switch wiring harness back onto the handlebar.
- Fit the tip of the clutch cable back into the clutch lever.
- Adjust the clutch (Pg. 16).
- Install the rear view mirrors.
- Adjust the rear view mirrors.
- Tighten both handlebar holder nuts securely, and insert the clips through the holder stems.
- Position the engine stop switch housing in place with its projection in the hole in the handlebar (Fig. 336), and tighten its screws. The front screw is longer than the rear screw.
- With the brake lever mounted at the proper angle, tighten first the upper and then the lower master cylinder clamp bolt to 0.5—0.7 kg-m (43—61 in-lbs) of torque.

### Installation:

- For each handlebar holder, install the rubber dampers (2) and insert the holder. Install the flat washer, lock washer, and nut in this order; and hand-tighten the nut.
- If the clutch lever and left handlegrip were removed; slide the clutch lever back on, tighten its bolt loosely, and bond a new left handlegrip onto the handlebar.
- Slide the right side of the handlebar through the master cylinder holder into the engine stop switch housing and throttle grip assembly. Mount it in its clamps so that the angle of the handlebar matches the angle of the front fork as shown. Torque for the handlebar clamp bolts is 1.6-2.2 kg-m (11.5-16.0 ft-lbs). Each bolt has a lock washer.

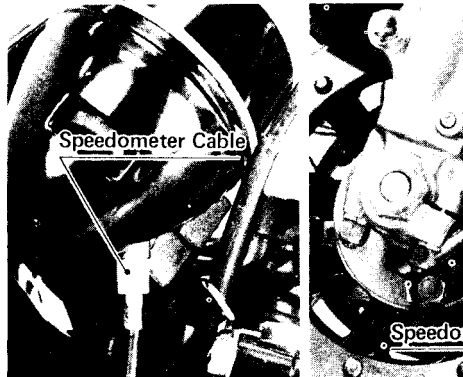
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## SPEEDOMETER CABLE

### Removal:

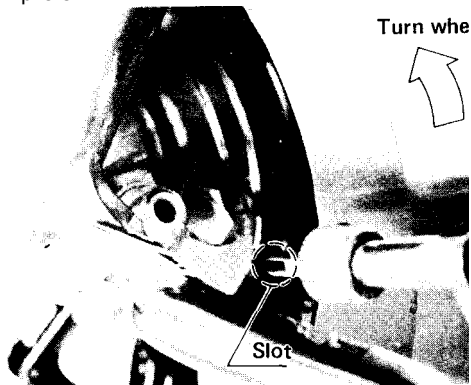
- Disconnect the upper and lower ends of the speedometer cable with pliers.



- Pull the cable free.

### Installation:

- Run the speedometer cable through its guides at the 3-way joint and the front tender left side, and secure the upper end of the cable to the speedometer with pliers.
- Insert the speedometer inner cable into the speedometer gear housing while turning the wheel so that the slot in the end of the cable will seat in the tongue of the speedometer pinion. Tighten the cable nut with pliers.



## TACHOMETER CABLE

### Removal:

- Disconnect the upper end of the tachometer cable with pliers and the lower end of the cable with a wrench.