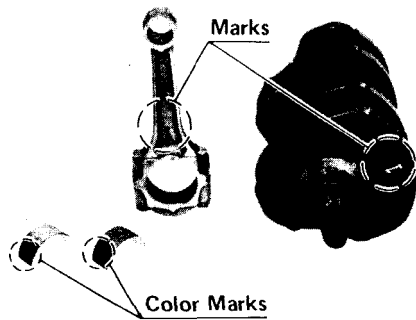
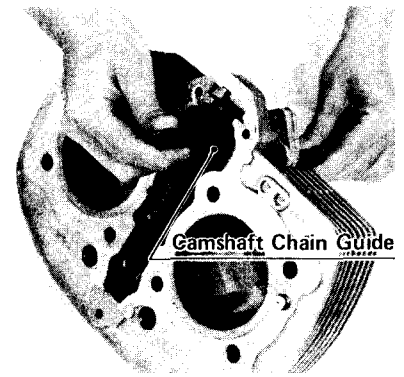


Table 5 Bearing Insert Selection

Con-Rod Crank- ^{^^} marking shaft marking	Unmarked
Black PN 13034-043	Brown PN 13034-046
Blue PN 13034-045	Black PN 13034-043

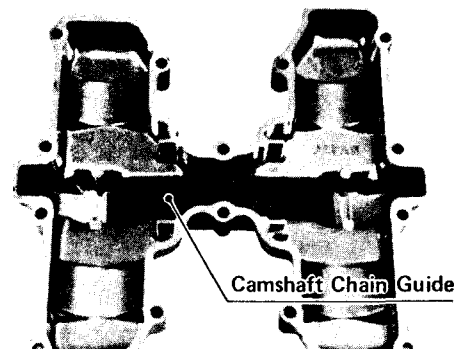


CAMSHAFT CHAIN GUIDE (Top)

Removal:

- Remove the cylinder head cover as explained in camshaft removal (Pg. 37).
- Remove the Alien bolts and copper washers (2 ea), and remove the camshaft chain guide.

5. Apply a little oil to the big end bolt threads. Hand tighten both nuts first, and then tighten each nut with 3.5 ~ 3.9 kg-m (25~28 ft-lbs) of torque.



Caution

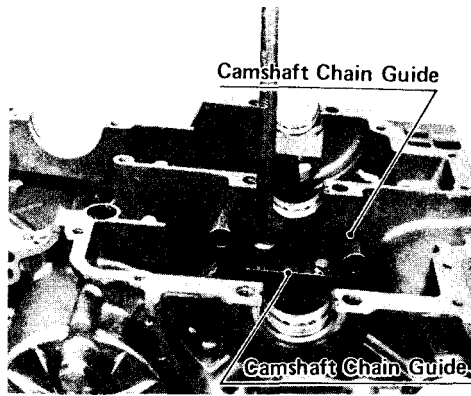
Replace the new ones, whenever just loosened. Use only nuts, as these are very important parts.

big end bolts and nuts with they are removed or Kawasaki big end bolts and

CAMSHAFT CHAIN GUIDE (Front)

Removal:

- Remove the crankshaft (Pg. 77).
- Remove the camshaft chain guide holder bolts (2), and remove the chain guide.



Assembly Note:

- Apply a non-permanent locking agent to the holder bolt threads, and tighten the holder bolts with $\sim 1.3 \text{ kg}\cdot\text{m}$ (95-113 in-lbs) of torque.

CAMSHAFT CHAIN GUIDE (Rear)

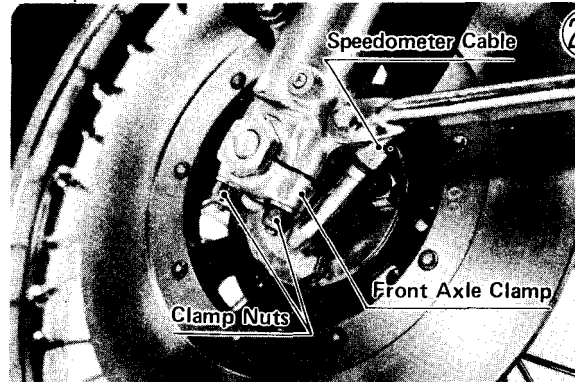
Removal:

- Remove the cylinder block (Pg. 43).
- Remove the chain guide.

FRONT WHEEL

Removal:

- Disconnect the lower end of the speedometer cable with pliers.



- Loosen the front axle clamp nuts (4) but do not remove them. Then loosen the front axle nuts (2).
- Remove the front axle clamp nuts, lock washers, and clamps.