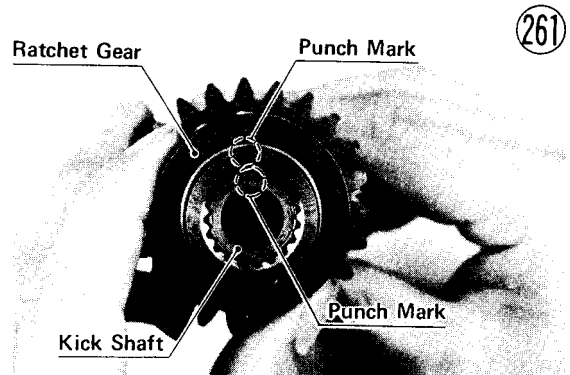
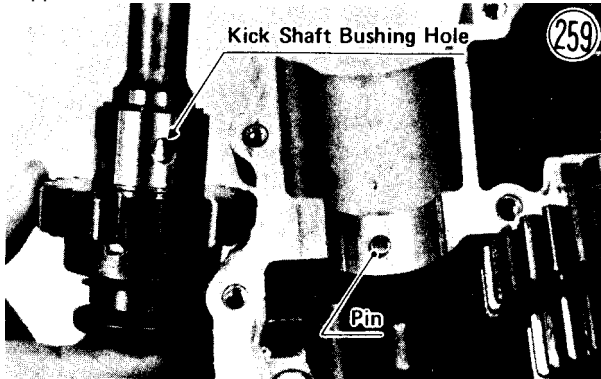


74 DISASSEMBLY

Installation Note:

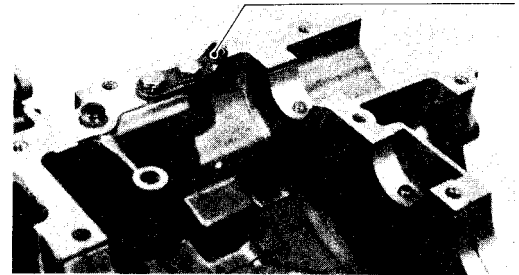


- Fit the kick shaft bushing hole with the pin on the upper crankcase.



Kickstarter Disassembly:

- Straighten out the lock washer 24 ends which are bent over the side of the ratchet gear arm stopper bolts 23, and remove the stopper 25 .
- Remove the circlip 10.on the kick shaft end, and take off the spring seat 11 , spring 12, and ratchet gear 13.
- Remove the circlip 14 , and pull off the washer 15 , kick gear 16 , washer 17 , and kick shaft bushing 18. Remove the circlip 19 .



Kickstarter Assembly Notes:

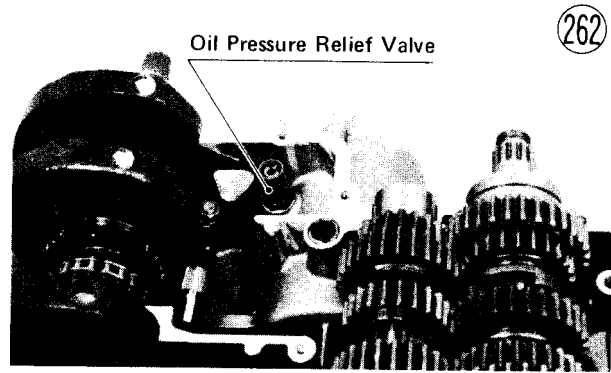
1. Install the ratchet gear arm stopper in the direction shown in Fig. 260. Use a new lock washer and, after tightening the stopper bolts (2), be sure to bend the ends of the lock washer over the stopper bolts.

Ratchet Gear Arm Stopper

OIL PRESSURE RELIEF VALVE

Removal:

- Split the crankcase as explained in transmission removal (Pg. 60). The transmission itself does not require removal.
- Unscrew the valve from the upper crankcase half.



2. Apply a little engine oil to the inside of the bushing, kick gear, and ratchet gear before installation.
3. When installing the ratchet gear, align the ratchet gear punch mark with the punch mark on the kick shaft.

Installation Note:

- Use a non-permanent locking agent on the valve threads.

Disassembly:

- Remove the circlip, and take out the washer, spring, and valve piston.