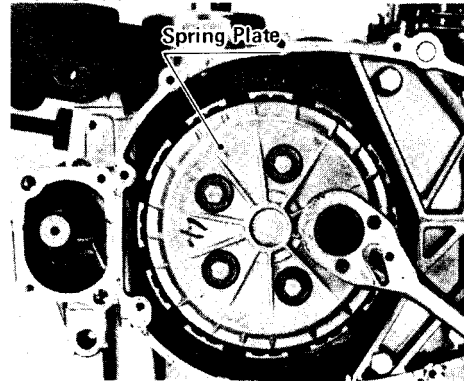
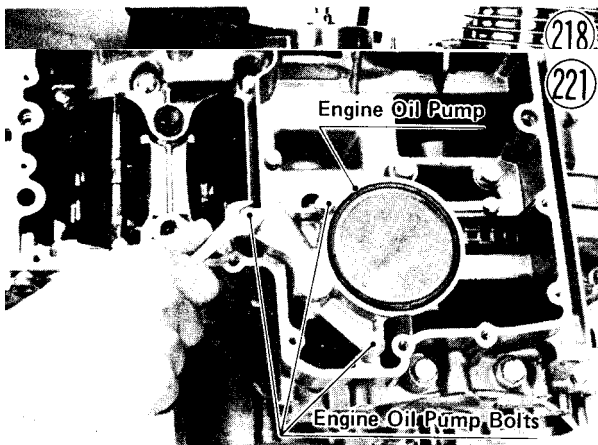


## DISASSEMBLY 63

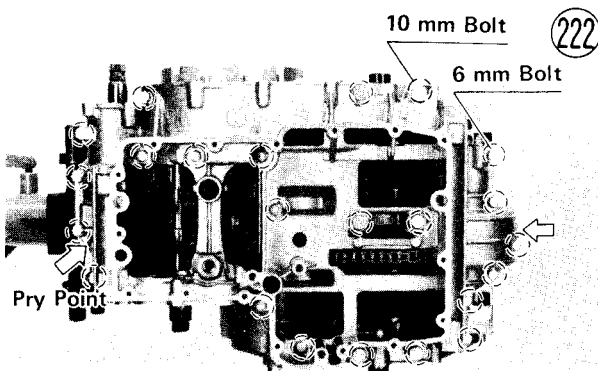
- Remove the clutch spring bolts (5), washers (5), and springs (5).



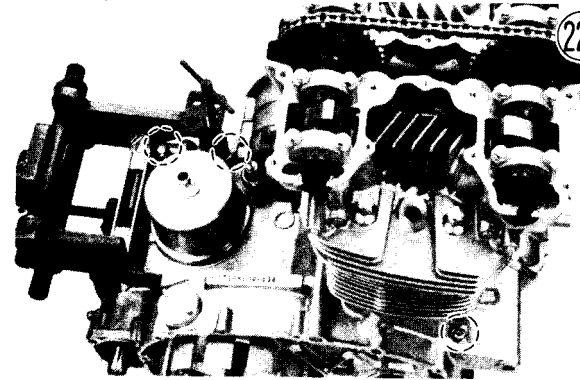
- Pull off the spring plate and spring plate pusher.
- Push in on the push rod to remove the steel ball, and pull out the push rod.



- Remove the friction plates (8) and steel plates (7).
- Hold the clutch hub from turning using a clutch holder (special tool), and remove the clutch hub nut and washer.



- Pull off the clutch hub. There is a thrust washer at the rear of the clutch hub.
- Remove the upper crankcase half bolts (3, or 2 if one was removed just after engine removal).



- Turn the engine upside down, remove the oil pan bolts (17), and remove the oil pan and gasket.
- Remove the engine oil pump bolts (3), and take off the engine oil pump.

- Remove the 6 mm lower crankcase half bolts (17) and 10 mm bolts (6), pry the two points shown in Fig. 222 to split the two crankcase halves apart, and lift off the lower crankcase half.