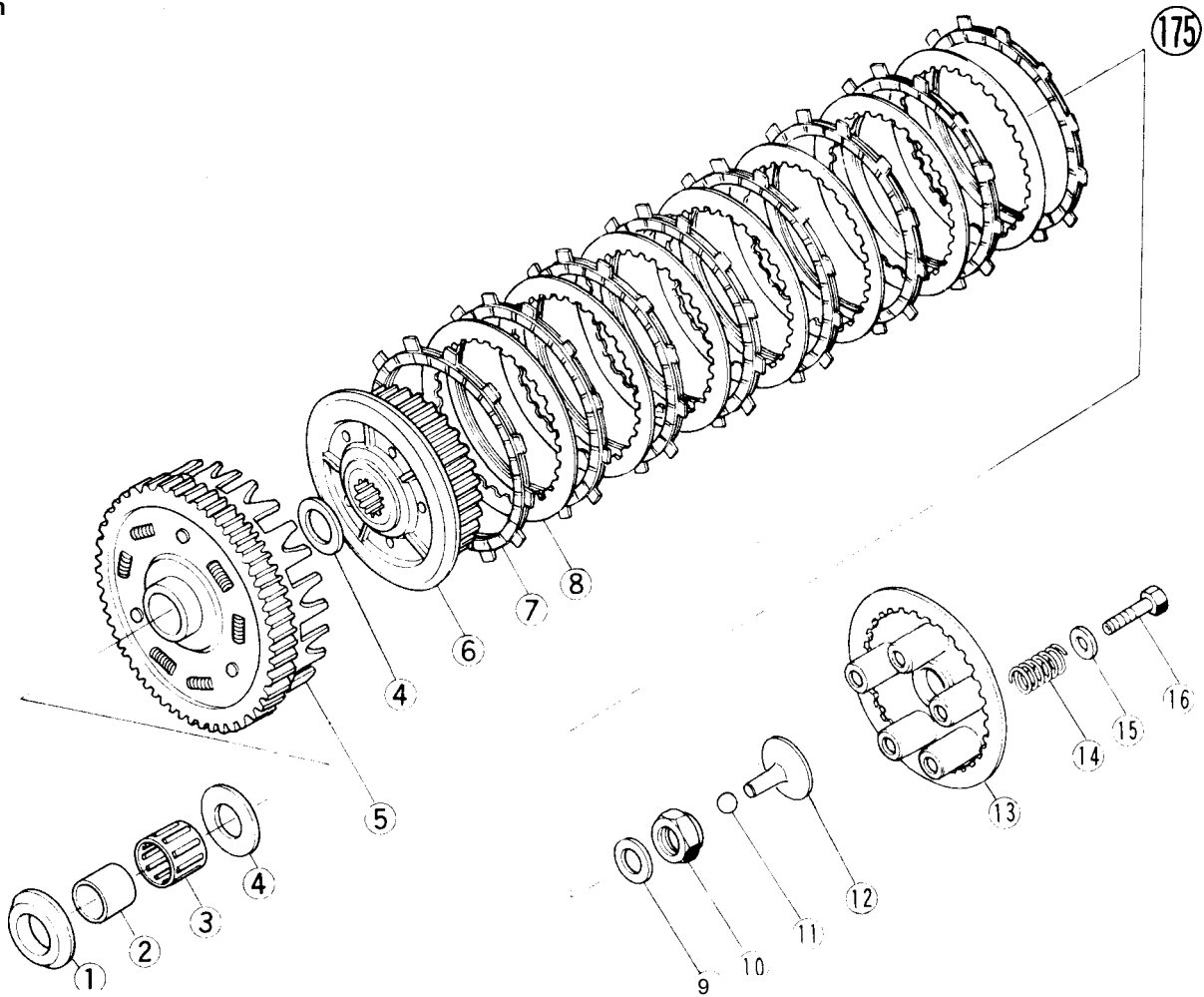


Clutch



- 1. Spacer
- 2. Drive Shaft Sleeve
- 3. Needle Bearing
- 4. Thrust Washer

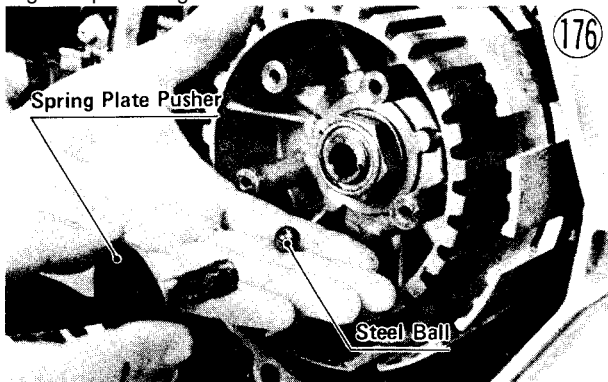
- 5. Clutch Housing
- 6. Clutch Hub
- 7. Friction Plate
- 8. Steel Plate

- 9. Washer
- 10. Clutch Hub Nut
- 11. Steel Ball
- 12. Spring Plate Pusher

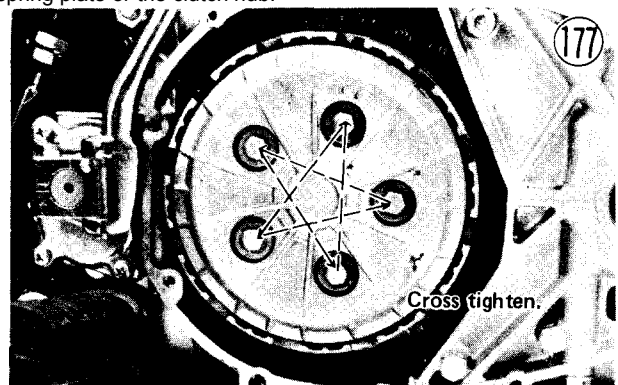
- 13. Spring Plate
- 14. Clutch Spring
- 15. Washer
- 16. Bolt

•Install the friction plates (8) and steel plates (7), starting with a friction plate and alternating them. **Caution** If new dry steel Plates and friction plates are installed, apply engine oil on the sur-faces of each plate to avoid clutch plate seizure.

•Insert the steel ball and spring plate pusher, applying a high temperature grease to their surfaces.



0.9 ~ 1.1 kg-m (78 ~ 95 in-lbs) of torque by hand. **NOTE:** The spring plate can be installed on the clutch hub in any position, so there is no mark on either the spring plate or the clutch hub.



•Install the spring plate, springs, washers, and spring bolts (5 ea). Cross tighten the bolts evenly with

•Check that the springy in the engine cover crankshaft oil seal has not slipped out of its proper position and apply a high temperature grease to the oil seal lip. If the oil seal is damaged, replace it with a new one.