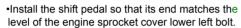
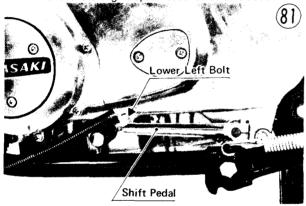
30 DISASSEMBLY

- •Run the clutch cable into the engine sprocket cover and spring, and fit the tip of the inner cable into the clutch release lever.
- •Using a new cotter pin, secure the cable tip to the release lever.
- •Fit the engine sprocket cover knock pins (2).
- •Install the engine sprocket cover using the shift shaft oil seal guide (special tool) to protect the oil seal in the cover, and tighten its bolts (4).



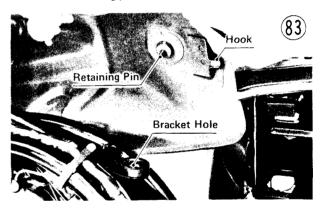






- •Tighten both rear foot peg nuts securely, and then tighten the clamp bolts of the muffler connecting pipe.
- •Fit the tachometer cable to the cylinger head.
- •Install the fuel tank and hook its retaining band.

 Be sure the retaining pin is seated in the bracket hole.



- •Install the left and right foot peg with its nuts and washers.
- •Fit a muffler gasket into one of the exhaust ports and place the muffler collar on the stud bolts.

NOTES:

- Backing the muffler collar in place after fitting the end of the muffler into the exhaust port is impossible because of the frame down tube interference against the collar.
- Swing the side stand down before installing the left muffler to prevent interference with its operation when the muffler is in place.
- •Fit the end of the muffler into the exhaust port, and attach the muffler to the frame tightening the rear foot peg nut loosely. Be sure a flat washer is between the muffler bracket and the nut.
- •Do the same with the other muffler, gasket and collar, connecting both mufflers with the connecting pipe under the engine.
- •Fit each split keeper back into place, and tighten the collar nuts (4) evenly to avoid an exhaust leak. The lock washer on the nut must face the collar side.

- •Fit the fuel hoses back onto the fuel tap, and slide the clamp back into place.
- •Push the seat back down.
- •Fit the right and left side covers.
- •Fill the engine with oil, check the level (Pg. 196), and add more if necessary.
- •Adjust the drive chain (Pg. 17).
- •Adjust the clutch (Pg. 16).
- •Adjust the throttle cable (Pg. 13).
- •Adjust the rear brake (Pg. 18).
- •Adjust the rear brake light switch (Pg. 19).
- •Adjust the camshaft chain (Pg. 11).
- •Adjust the ignition timing (Pg. 9).

AIR CLEANER ELEMENT Removal:

- •Unlock the seat, and swing it open.
- •Screw off the air cleaner cap.
- •Pull out the element.