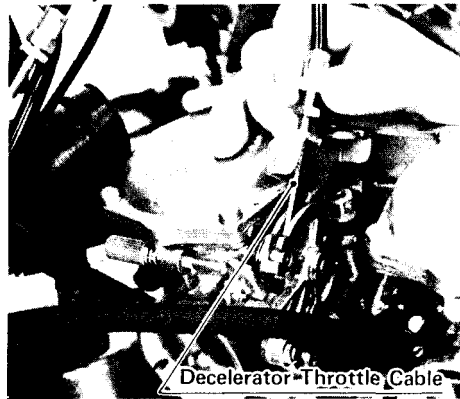


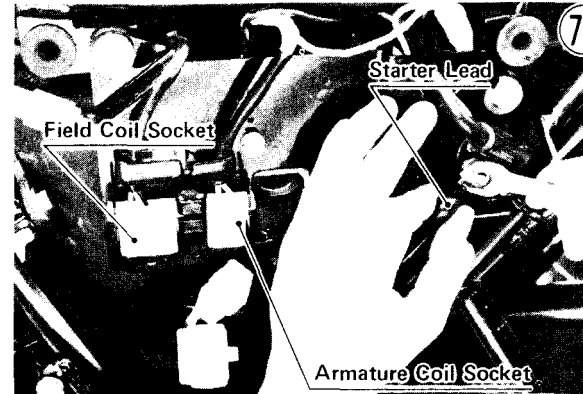
DISASSEMBLY 29

- Fit the breather hose onto the breather cover, and slide back the clip.
- Put on the carburetor holder clamps and air cleaner duct clamps. All clamps (4) are identical.
- Fit the tip of the **decelerator** throttle cable into the rear catch in the pulley, and screw its adjuster down into the bracket all the way. Be sure that both throttle cables run between the frame top-tube and the right side cradle tube without kinks or sharp bends, and that they do not twist around each other.



- Fit the tip of the other cable into the other catch, and lift its adjuster onto the bracket while turning the throttle grip at the same time, if necessary.
- Center each adjuster in its place in the bracket, and tighten the **locknuts**.
- Slip the carburetors back into place the reverse of how they were removed.
- Once the ducts and holders are all properly fitted on the carburetors, tighten all four clamps.
- Route the carburetor tubes (4) to the rear right of the engine.
- Fitting the turn signal relay to the battery housing, install the battery housing.
- Before tightening the battery housing mounting bolts (4), lift up the battery negative lead into the housing, and run the starter lead above the upper engine mounting bolt spacer to the starter relay. Tighten the battery housing mounting bolts. Each bolt has a flat washer.

- Fit the **starter lead** to the starter relay terminal. After tightening the nut with 0.4~0.6 **kg-m** (35~52 **in-lbs**) of torque, slide the rubber cap back onto the relay terminal.

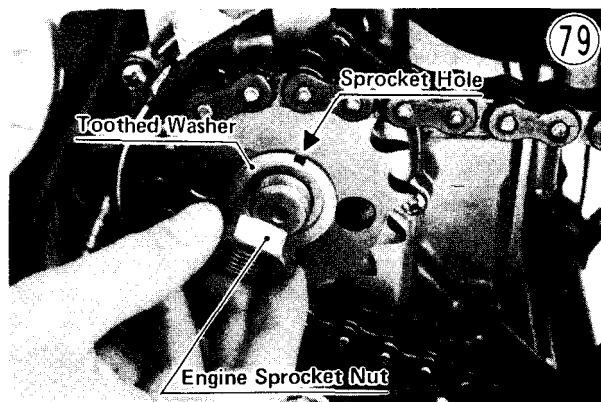
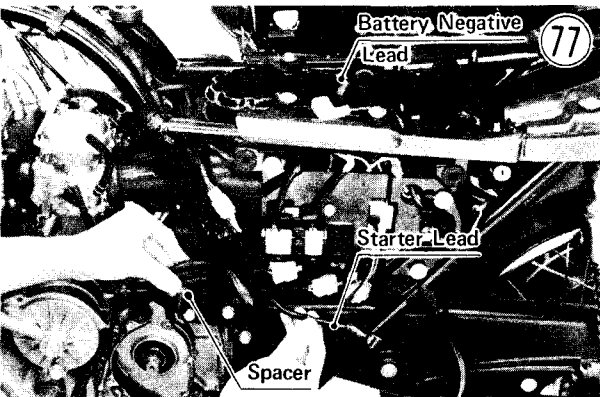


- Run the dynamo field coil wiring and the dynamo armature coil wiring above the upper engine mounting bolt spacer, and reconnect the plugs to their socket on the electrical panel.
- Install the battery and route the battery vent hose to the rear fender right side.

Caution Route the battery vent hose as shown

- in the caution label. If battery gases cannot escape from this hose, the battery may explode.**
- 2. Make sure the battery vent hose end is kept away from the chain. Electrolyte from the battery vent hose will corrode and dangerously weaken the chain.**
 - 3. Do not let the battery vent hose get folded or pinched, and route it away from the exhaust system.**

- Connect first the battery positive (+) lead and then the negative (—) lead to battery terminals.
- NOTE:** The battery positive lead has a red insulation boot on its end.
- Install the battery band.
 - Fit the drive chain back on the engine sprocket, and install the engine sprocket with the drive chain and a new toothed washer. Tighten the engine sprocket nut with 7.5~8.5 **kg-m** (54~61 **ft-lbs**) of torque while using the engine sprocket holder (special tool) to keep the sprocket steady. The toothed washer tooth goes into the sprocket hole.



•Bend one side of the toothed washer over the side of the nut.